Work Order Wednesday, July												Page 1
Item ID: I Revision ID:	D4125-041			Accept					Setup	Start		
	Fwd Sump As	•	1 180381 1181 1881							Stop		
Start Date: 7 Required Date: 7 Reference:	7/21/2010	Start Qty: 1.00 Req'd Qty: 1.00		·	Cust Item Customer:		P	REL	.IMI	VAR	YIS	SUE
Approvals:	Process Pla	in: MF	Date: 10 - 7-2 ]	Tooling:	D	ate:			Run	Start		
	QC:	<del></del>	Date:	<b>SPC (Y/N):</b>	D	ate:				Stop		
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accep Qty	t Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr										and the second s
D4125	PA4											
100 Large Fab		Weld per dwg A/R /	Aluminum rod Batch: 191142	0.00 0.00				B	00	. 28		
Large Fab			5-3 may be trimmed to fit as rea									
		QC9- Inspect visual p	er QS1004- Fusion Welds	0.00				BE			10-1	7-28
QC Quality Control		Memo		0.00							.79	( <u> </u>
120 		QC5- Inspect part con	npleteness to step on W/O	0.00 - inspect	no to face							
QC Quality Control		Memo	•	0.00 - inspect O.00 Pry O.00 Tiold	mly 4/25@							

W/O:	1.1	WORK ORDER CHANGES					•
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No:		PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
	Resolution:		Disposition:	QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)											
<del> </del>		Description of NC	•	Corrective Action Section B		Verification	Approval	Approval					
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector					
							***						
		·					:						

Packaging

Page 2

Wednesday, July 21, 2010 1:41:02 PM Item ID: D4125-041 Accept Setup Start **Revision ID:** Stop Item Name: Fwd Sump Assembly Start Date: 7/21/2010 Start Qty: 1.00 Cust Item ID: Req'd Qty: 1.00 **Required Date:** 7/26/2010 **Customer:** Reference: Start Run Process Plan: Date: \_\_\_\_ Approvals: Tooling: Date: Stop Date: SPC (Y/N): Date: Operation Sequence ID/ Tool ID Set Up/ Tool # Plan Accept Reject Reject Insp. Work Center ID Description **Run Hours** Code Oty Oty Number Stamp 130 0.00 and 10/07/28 Memo 1- Open hole with drill and tape with 1/8 NPT after welding as per dwg Z 10:07.28 140 QC5- Inspect part completeness to step on W/O Memo Quality Control 150 Identify as per dwg & Stock Location: 0.00 Packaging 0.00 Memo

W/O:			V	VORK ORDER CHANG	ES					
DATE	STEP	PRO	OCEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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							W-1	110-1-141-2		
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Part No	:	PAR #:	Fault Ca	tegory:	_ NCR	: Yes I	lo <b>DQA</b>	:	_ Date: _	
	R	esolution:	Disposit	ion:	_ QA:	N/C Clo	sed:		Date:	
NCR:		1	WORK OR	DER NON-CONFORMA	ANCE	(NCR)	)		,	
DATE	STEP	Description of NC		Corrective Action Section	ion B		Verifica	ation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section	n C	Chief Eng	QC Inspector
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#### Work Order ID 60738

Wednesday, July 21, 2010 1:41:02 PM



Page 3

Item ID:

D4125-041

Setup Start

Stop

**Revision ID:** 

Item Name:

Fwd Sump Assembly

Start Date:

Required Date: 7/26/2010

7/21/2010 Start Qty: 1.00

**Req'd Qty:** 1.00



Date:

**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Process Plan:

QC:

Date:

**Tooling:** 

Accept

SPC (Y/N):

Date:

Date:

Start Run

Stop

Sequence ID/ Work Center ID

160

Quality Control

Operation **Description** 

QC21- Final Inspection - Work Order Release

Set Up/ Run Hours

0.00

Tool ID

Tool # Plan Code

Accept Qty

Reject Oty

Reject Number Stamp

Insp.

0.00

POSITIVE RECALL

AUTH \_\_ EFFECTIVE\_\_\_\_ DATE \_ RELEASED \_\_\_\_\_

A conformation to least.

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W/O:			WC	ORK ORDER CHANG	ES				
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQ	<b>\</b> :	Date:	
	R	esolution:	Disposition	n:	_ QA: N/C (	Closed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	ANCE (NC	R)			
		Description of NC		Corrective Action Secti		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Section		Chief Eng	QC Inspector
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### **Picklist Print**

Wednesday, July 21, 2010 1:41:01 PM

Work Order ID: 60738

Parent Item: D4125-041

Parent Item Name: Fwd Sump Assembly



**Start Date: 7/21/2010** 

Required Date: 7/26/2010

Page 1

Start Qty: 1.00

Required Qty: 1.00

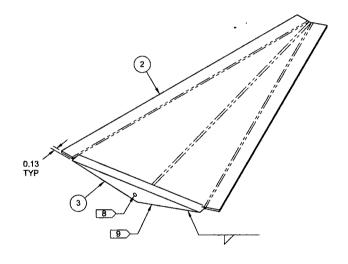
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Co	m	m	e	n	t٤	٠

IPP Rev:A 10.07.21 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Status Issued
D4125-1		Manufactured	No			100	Each	0.0000		16073	1.2	B 10.01.25
D4125-3		Manufactured	No			100	Each	0.0000		1 60734	s	Dioonse

W/O:	•		W	ORK ORDER CHANG	ES					· · · · · · · · · · · · · · · · · · ·
DATE	STEP	PRO	OCEDURE CHA		Ву	,	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:	Fault Cate	egory:	_ NCR: Y	es N	o DQ	<b>\</b> :	Date:	
		esolution:								
NCR:	,		WORK ORD	ER NON-CONFORM	ANCE (N	CR)			<del></del>	
DATE	STEP	Description of NC			tion B		Verific	ation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		gn & ate	Section	on C	Chief Eng	QC Inspector
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ITEM NO.	QTY. -041	PART NUMBER	6 DESCRIPTI	5 ION
1	Х	D4125-041	FWD SUMP ASSEMBLY	
2	1	D4125-1	SUMP	
3	1	D4125-3	END	





#### D4125-041 FWD SUMP ASSEMBLY

	NOTES:
	1) MATERIAL: N/A
l	2) FINISH: N/A
ı	3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
į	4) UNITS: INCHES UNLESS OTHERWISE NOTED
I	5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
Į	6) IDENTIFICATION: N/A
i	7) WEIGHT: 0.31 lbs
į	8) OPEN HOLE WITH R DRILL AND TAP WITH 1/8 NPT AFTER WELDING
i	9) D4025-3 MAY BE TRIMMED TO FIT AS REQUIRED

PA4	NEW IS	SUE		<b>8</b> 5	10.07.19				
REV.			DESCRIPTION	BY	DATE				
DESIG	N	4	DART AE	ROSPACE L	D				
DRAWN 65		M.	HAWKESBURY, ONTARIO, CANADA						
CHECK	(ED		DRAWING NO.		REV. PA4				
MFG. A	PPR.		D4125		SHEET 1 OF 4				
APPRO	OVED		TITLE		SCALE				
DE AP	PR.		SUMP		NTS				
DATE	10.0	7.19	THIS DOCUMENT IS PRIVATE AND COMPIDEN NOT TO BE USED FOR ANY PURPOSE OR C	10 BY DART AEROSPACE ITAL AND IS RUPPLED ON THE EXPRES OPED OR COMMUNICATED TO MAY OTH SIGN FROM DART AEROSPAGE LTO.	S CONDITION THAT IT IS				